

**W1.27**

**Calorific Values of Fuels**

Sr No

| <b>Unit of calorific value</b> | <b>kcal/kg for liquid and solid fuels</b>                                   | <b>kcal/nm<sup>3</sup> for gaseous fuels</b> |
|--------------------------------|---|--|
| Gross calorific value Hh       | Cal. Value measured in bomb calorimeter                                     |  |
| Useful or effective value H1   | steam in combustion is discharged outside the system without being utilised |  |

**A Theoretical formulae for Solid and Liquid fuels**

$H_h = 8100 \cdot C + 34200 \cdot (H - O/8) + 2500 \cdot S$  kcal/kg

$H_1 = 8100 \cdot C + 29000 \cdot (H - O/8) + 2580 \cdot S - 600W$  kcal/kg

where

C=Carbon in 1kg fuel

H=Hydrogen

S=Sulphur

O=Oxygen

W=Water

**B Practical formula**

$H_h = 8100 \cdot C_f + (9600 - bW) \cdot (V_m + W)$  kcal/kg

where

C<sub>f</sub>=fixed carbon

V<sub>m</sub>=volatiles

W=inherent moisture

b=650 if W < 0.5

b=500 if W > 0.5

**C Formulae for gaseous fuels**

$$H_h = 3035*(CO) + 3055*(H_2) - 9530*(CH_4) + 14900*(C_2H_4)$$

$$H_l = 3035*(CO) - 2570*(H_2) - 8570*(CH_4) + 13940*(C_2H_4)$$

**D typical calorific values of different fuels**

**solid fuels**

| name                      | cal. Value kcal/kg |
|---------------------------|--------------------|
| anthracite coal           | 7300-8000          |
| bituminous coal           | 5200-7800          |
| high ash bituminous coals | 3800-4500          |
| brown coal                | 4000-5500          |
| lignite                   | 2000-4000          |
| coke                      | 6200-7200          |
| wood                      | 2800-3500          |
| charcoal                  | 6700-7500          |

**liquid fuels**

|            |             |
|------------|-------------|
| benzene    | 11100-11500 |
| kerosene   | 10300-10370 |
| diesel oil | 10160-10230 |
| heavy oil  | 10020-10120 |

**gaseous fuels**

|                  | cal. Value kcal/nm <sup>3</sup> |
|------------------|---------------------------------|
| natural gas      | 8400-18300                      |
| coal gas         | 4500-5200                       |
| coke furnace gas | 7000                            |

note : nm<sup>3</sup> = normal cubic metre

source : Onoda handbook